

Assembly instructions for the table trolley 30-L

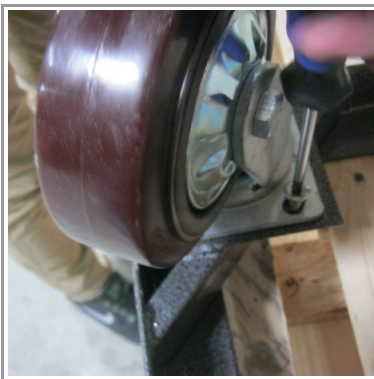
1.) For the assembly of the table trolley 30-L you need the following materials:

- 2x wheels with brakes
- 2x wheels without brakes
- cast iron frame (basic frame)
- 2x cross braces
- 2x side frames
- 2x connecting struts
- 2x side support
- 2x Fixing bars
- screws
- screwdriver or cordless screwdriver
- wrench



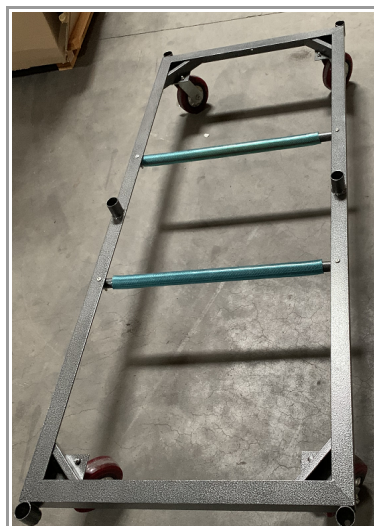
2.) Mounting the wheels:

Place the cast iron frame upside down on the floor. Mount the wheels as shown in the pictures. Make sure that the two wheels with brakes are on one of the two narrow sides. These are each fixed with 4x screws.



3.) Assembly of the cross braces:

Place the cast iron stand on the correct side. Now the two cross braces can be attached. These are fastened to the base frame with 2x screws each. The screws are inserted from top to bottom.



4.) Assembly of the side frames:

The side frames are simply inserted into the holes provided. Make sure that the side frame with the oil/bracket is without brake on the side with the wheels.



5.) Assembly of the connecting struts:

The connecting struts are mounted on the side of the brakes. The three screws are mounted from outside to inside. At the bottom, the connecting struts are screwed on top of each other as shown in the picture.



6.) Mounting the side bracket:

First the fixing bar is pushed onto the side holder, which is shown in the picture. Then the screws are mounted from outside to inside. Please repeat this procedure for the other side.



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